



INSTALLATION INSTRUCTIONS

SILVERADO Badging Overlay Kit



Part Number

Part Number	Applicability
19540141	2019-25 Silverado 1500 LT & LTZ
19540142	2019-25 Silverado 1500 LT & LTZ

Installation Time

.5hr

Tools Required

Qty	Description	Part #
-	Isopropyl Alcohol	-
-	Lint Free Scratch Resistant Cloth	-

Legend



Indicates important note or information to be considered prior to proceeding



Indicates an encountered condition requiring work stoppage



Indicates changes from previous revision

Kit Contents



Installation Procedure

A. Prepare Surface

1. Thoroughly clean all the installation surfaces.
2. Apply isopropyl alcohol mixture to a clean lint free cloth and clean the emblem surface to be installed. Allow the surface to air dry thoroughly. (Fig A-1)



Note: Always use a clean, lint-free scratch resistant cloth.



Note: Never apply isopropyl alcohol directly to the surface



Fig. A-1

3. Overlays and vehicle installation surfaces must be between 70°F and 110°F at time of installation.



Note: A heat source may be used to reach minimum temperature if necessary.

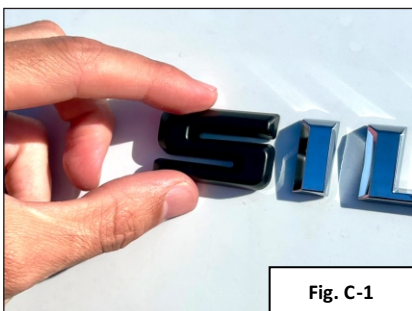
B. Verify Kit Contents

1. Inspect the kit for contents and damage

Installation Procedure (Continued)

C. Product Installation

1. Check fitment of overlay over the factory emblem. (Fig C-1)

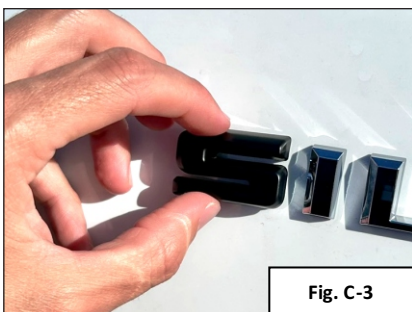


2. Use pull tab to remove adhesive liner from backside of overlay. (Fig C-2)

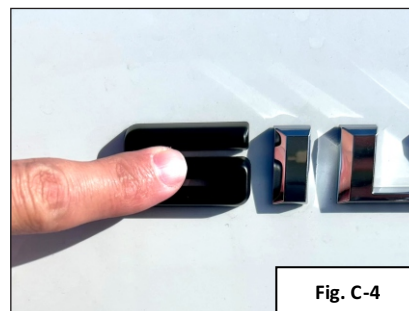


Do not touch the adhesive layer during installation process.

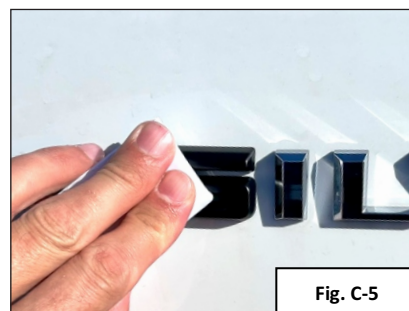
3. Position overlay over the factory emblem ensuring overlay is centered. (Fig C-3)



4. Lightly press down to adhere overlay to the factory emblem. (Fig C-4)



5. Use a lint free scratch resist cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap to ensure maximum adhesion contact. (Fig C-5)



Repeat steps 1-5 for remaining overlays





INSTALLATION INSTRUCTIONS

SILVERADO Tailgate Inserts



Part Number

Part Number	Applicability
19540141	2019-25 Silverado 1500 LT & LTZ
19540142	2019-25 Silverado 1500 LT & LTZ

Installation Time

.5hr

Tools Required

Qty	Description	Part #
-	Isopropyl Alcohol	-
-	Lint Free Scratch Resistant Cloth	-

Legend



Indicates important note or information to be considered prior to proceeding



Indicates an encountered condition requiring work stoppage



Indicates changes from previous revision

Kit Contents



Installation Procedure

A. Prepare Surface

1. Thoroughly clean all the installation surfaces.
2. Apply isopropyl alcohol mixture to a clean lint free cloth and clean the emblem surface to be installed. Allow the surface to air dry thoroughly. (Fig A-1)



Note: Always use a clean, lint-free scratch resistant cloth.



Note: Never apply isopropyl alcohol directly to the surface



Fig. A-1

3. Inserts and vehicle installation surfaces must be between 70°F and 110°F at time of installation.



Note: A heat source may be used to reach minimum temperature if necessary.

B. Verify Kit Contents

1. Inspect the kit for contents and damage

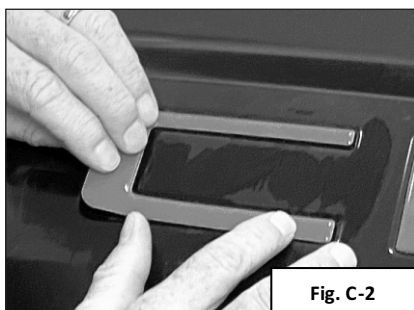
Installation Procedure (Continued)

C. Product Installation

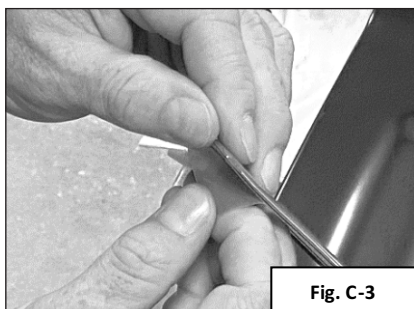
1. Follow Procedure A above to ensure a clean and prepared surface for installation. (Fig C-1)




2. Check fitment of the insert within the cavity prior to installation. (Fig C-2)

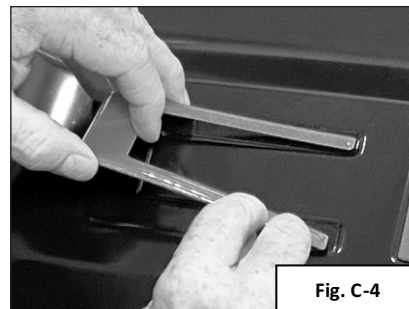


3. Remove the liner from the back of the letter, exposing adhesive layer. (Fig C-3)

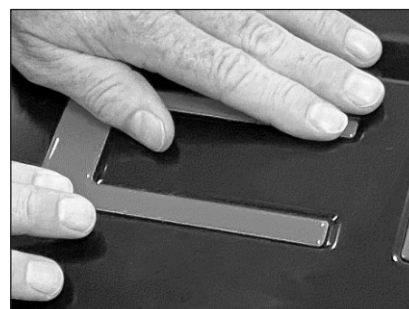


 **Do not touch the adhesive layer during installation process.**

4. Align the top edge of the insert and slightly attach the letter (do not fully adhere to the vehicle at this time). (Fig C-4)



5. Visually inspect to make sure letter is centered in cavity. Adjust positioning if necessary. (Fig C-5)



6. Use a soft felt block (or lint free cloth) and firmly on the letter from the top edge, working downward to the bottom of the letter to ensure maximum adhesion contact.

Repeat steps 1-6 for remaining letters